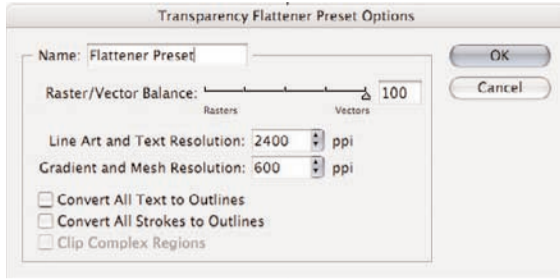
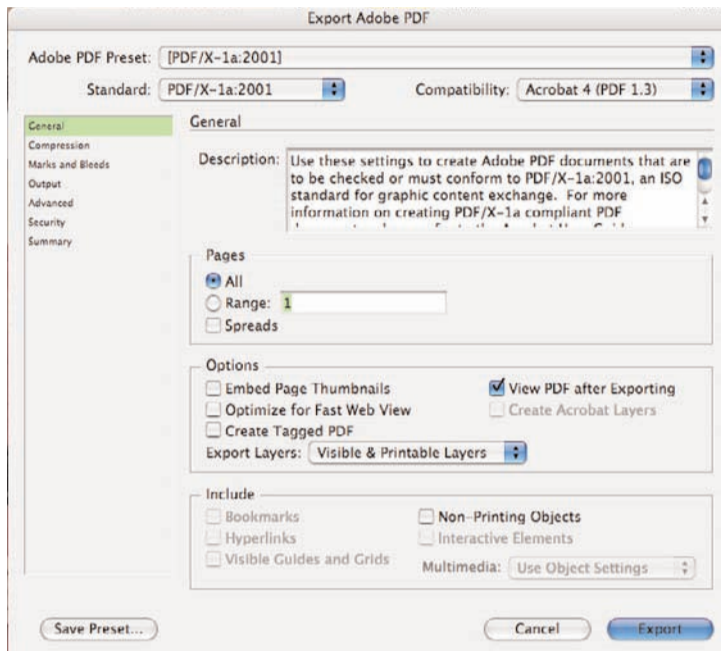


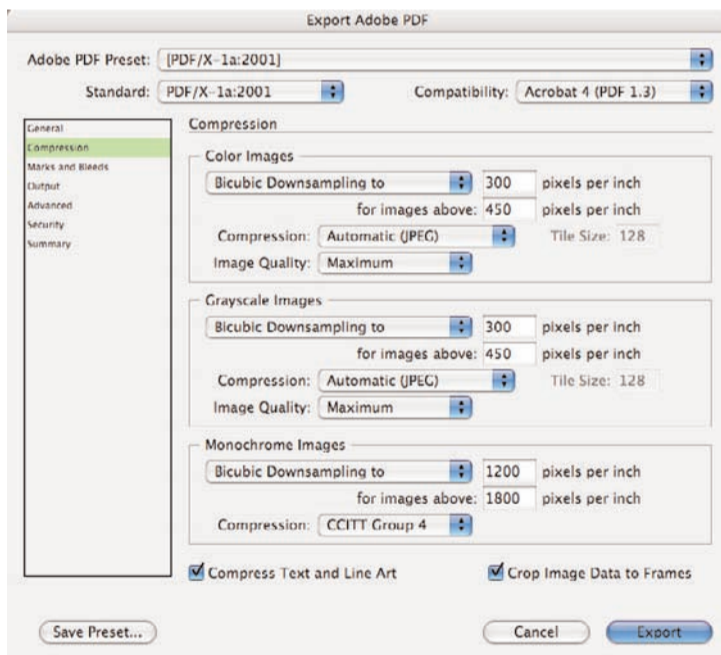
1. Check the transparency flattener preset is configured correctly. This is under the Advanced tab.



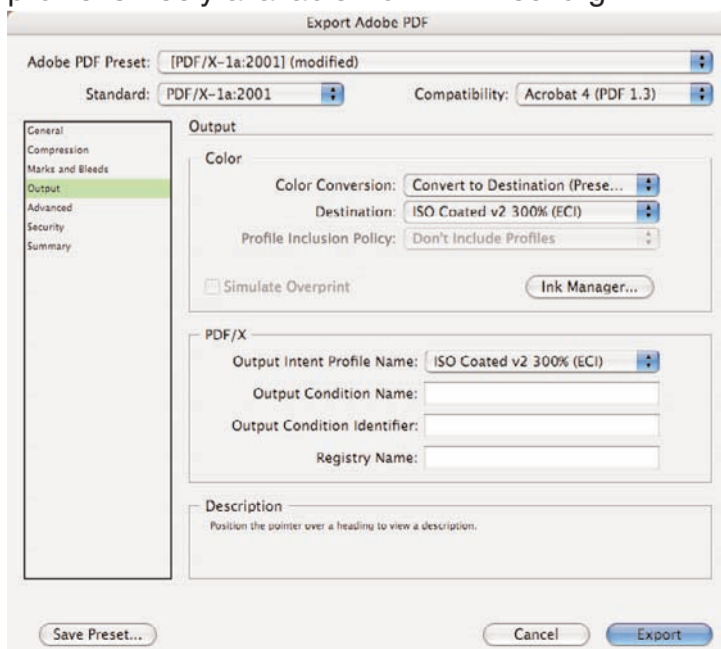
2. Select File - Export and in format choose Adobe PDF. In General set as below.



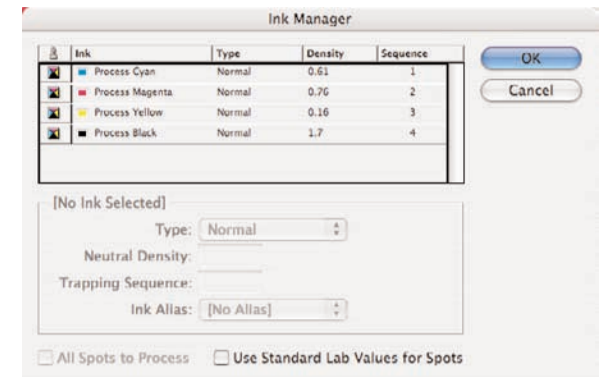
3. The Compression tab sets the compression and resolution of the content.



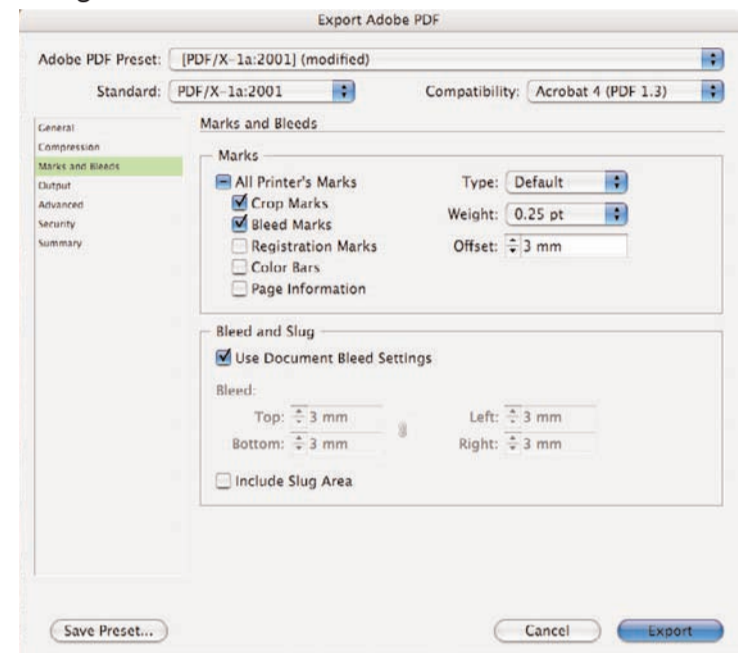
4. Use the output settings shown below. The profile is freely available from www.eci.org



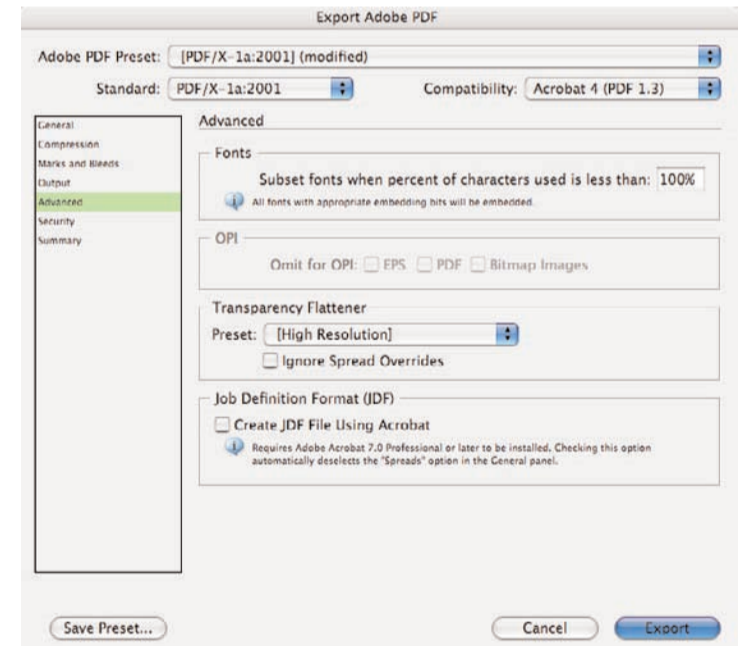
5. Use ink manager to check only the correct number of colours are in the final PDF. Converting colours at PDF creation can give unpredictable results.



6. Use printers marks as shown below. set bleed margin to 3mm on all sides and offset 3mm.



7. Select the Transparency Flattener settings created and saved earlier. Ensure OPI is disabled.



7. Make sure all options in Security are disabled.

